

• USE $1\frac{1}{2}$ " 11ga. Square
TUBE

• DRILL $\frac{1}{4}$ " PILOT HOLES,
THEN 1" HOLESAW ON
BOTTOM SIDE

• USE 1" LONG $\frac{1}{4}$ " x 20
CARRIAGE BOLTS, FLAT
WASHERS, AND LOCKNUTS

• WELD ANGLED LEGS TO
SIDE OF FRAME

