

GMC Truck (Incl. SUV's)

40 292 4.8L (4786cc) OHV L6 (12 Valve) (Chevrolet), 3.875" Bore (GMC Eng.), 2 Bbl. 1963

(cont.)

QTY	VALVE SEAL (cont.)	YEARS	PART NO.	DESCRIPTION
6	Valve Stem Seal Bulk	63	ST-2001BC Std Only	Loc. Exh.; Use w/O.E. guide; Positive type; Installation requires valve guide machining; Carton of 100; (RBBTF) Rubber/PTFE
6	Valve Stem Seal Bulk	63	MV-1233 Std Only	Loc. Exhaust; O-Ring; Carton of 100; (RBB) Rubber
6	Valve Stem Seal Bulk	63	ST-2001BC Std Only	Loc. Int.; Use w/O.E. guide; Positive type; Installation requires valve guide machining; Carton of 100; (RBBTF) Rubber/PTFE
6	Valve Stem Seal Bulk	63	MV-1233 Std Only	Loc. Intake; O-Ring; Carton of 100; (RBB) Rubber
QTY	VALVE SEAT	YEARS	PART NO.	DESCRIPTION
6	Seat	63	245-1562-1 Std Only	Loc. Exh.; 1.5675" OD, 1.3125" ID, 0.2160" Depth
6	Seat	63	245-1562-1N Std Only	Loc. Exh.; Premium Material; 1.5675" OD, 1.3125" ID, 0.2160" Depth
6	Seat	63	245-1812-3 Std Only	Loc. Int.; 1.8175" OD, 1.5000" ID, 0.2160" Depth
QTY	VALVE, MISC	YEARS	PART NO.	DESCRIPTION
24	Keeper	63	VK-115A Std Only	1 groove; Square cut key groove; Carton pack 24
24	Keeper	63	VK-115 Std Only	1 groove; Square cut key groove; Carton pack 32
24	Keeper	63	VK-115R Std Only	1 groove; Square cut key groove; Hardened
24	Keeper, Bulk	63	VK-115B Std Only	1 groove; Square cut key groove; Carton of 1000
12	Spring Insert	63	259-203C Std Only	.015"; Carton of 100
12	Spring Insert	63	259-203B Std Only	.030"; Carton of 100
12	Spring Insert	63	259-203BRS Std Only	.030"; Carton of 500
12	Spring Insert	63	259-203A Std Only	.060"; Carton of 100
12	Spring Insert	63	259-203ARS Std Only	.060"; Carton of 500
6	Rotocap	63	RC-157S Std Only	Loc. Exh.
QTY	PISTON	YEARS	PART NO.	DESCRIPTION
6	Cast Piston	63	H909CP Std-20-30-40	Hypereutectic; .9275" Pin Dia.; 2 Rings 3/32 Groove, 1 Ring 3/16 Groove, 2.010 CD, Recessed Head .312 deep x 3.210 dia. - 7.6:1 C.R.; DUROSHIELD® skirt coated piston
6	Cast Piston - Individual	63	WH909CP Std-20-30-40	Hypereutectic; .9275" Pin Dia.; 2 Rings 3/32 Groove, 1 Ring 3/16 Groove, 2.010 CD, Recessed Head .312 deep x 3.210 dia. - 7.6:1 C.R.; DUROSHIELD® skirt coated piston
6	Pin	63	P-2208 Std-3-5-0015	0.6200" Inside Dia., 0.9272" Outside Dia.
QTY	RINGS	YEARS	PART NO.	DESCRIPTION
1	Premium Set	63	E-217KC Std Only	2-3/32, 1-3/16; Premium Chrome
1	Premium Set	63	E-217K Std-20-30-40-60	2-3/32, 1-3/16; Premium Moly
1	Standard Set	63	E-217X Std-20-30-40-60	2-3/32, 1-3/16; Iron
QTY	SLEEVE	YEARS	PART NO.	DESCRIPTION
1	Repair Sleeve	63	SL-20Y Std Only	1/8" wall, must be cut to correct length
QTY	ENGINE BEARINGS	YEARS	PART NO.	DESCRIPTION
1	Main Set	63	4124MA Std-1-10-20-30-40-60	A-Series aluminum bearings
1	Rod Set	63	6-2555A Std-10-20-30-40	A-Series aluminum bearings
1	Rod Set	63	6-2555CP Std-10-20-30-40	Overplated copper-lead alloy; 6-2555CA 60 avail. as unplated & resizeable
1	Rod Set	63	6-2555CA 60 60	Unplated & resizeable
6	Rod Pair	63	2555A Std-1-2-10-20-30-40-50-60	A-Series aluminum bearings
6	Rod Pair	63	2555CP Std-1-2-10-20-30-40-50	Overplated copper-lead alloy
6	Rod Pair	63	2555CA 60 60	Unplated & resizeable
6	Rod Pair	63	2555CP 10X2 + 10X2-20X2	Use in .002" O/S Rod Bore; Superseded - When depleted use 2555A 10X2
1	Cam Set	63	1203M Std Only	VINTAGE
QTY	OIL PUMP	YEARS	PART NO.	DESCRIPTION
1	Oil Pump	63	224-4147	
1	Oil Pump	63	224-4157	High Volume, check pan for clearance
QTY	GASKETS	YEARS	PART NO.	DESCRIPTION
1	Kit Gasket Set	63	260-1005	VINTAGE
QTY	FREEZE PLUGS	YEARS	PART NO.	DESCRIPTION
1	Brass Block Plug Kit	63	381-8006	
1	Brass Deep Cup Freeze Plug	63	381-9001	VINTAGE; 1.625" Diameter
1	Brass Shallow Cup Freeze Plug	63	381-7066	2.000" Diameter
1	Steel Deep Cup Freeze Plug	63	381-3054	19/32" Diameter
1	Steel Shallow Cup Freeze Plug	63	381-2078	2.109" Diameter

41 305 5.0L (4999cc) OHV V6 (12 Valve) (GMC), 4.25" Bore (GMC Eng.), 2 Bbl. "Eng. Code 305" 1969-1960

QTY	CAMSHAFT/LIFTER	YEARS	PART NO.	DESCRIPTION
12	Lifter	69-60	AT-874 Std Only	VINTAGE; Mech.

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GMC Truck (Incl. SUV's)

305 5.0L (4999cc) OHV V6 (12 Valve) (GMC), 4.25" Bore (GMC Eng.), 2 Bbl. "Eng. Code 305" 1969-1960 **41**

(cont.)

	QTY	PUSH ROD	YEARS	PART NO.	DESCRIPTION
VALVE TRAIN	12	Push Rod	69-60	RP-3099 Std Only	VINTAGE; 7.9890" O.A.L.
	6	VALVE Exhaust	69-60	V-1558 Std Only	VINTAGE; w/o seal groove; Use w/o Rotocaps; 1.5669" Head Dia., 0.3406" Stem Dia., 5.9094" O.A.L.
	6	VALVE GUIDE Guide	69-60	VG-5072 Std Only	VINTAGE; Cut to fit; 0.3440" ID, 2.8750" O.A.L
	6	Guide	69-60	VG-5037 Std Only	VINTAGE; Loc. Int.; 0.3420" ID, 2.7500" O.A.L
	6	Guide	69-60	VG-5075T Std Only	VINTAGE; Loc. Int.; Threaded; 0.3440" ID, 2.8750" O.A.L
	6	Guide, Bulk	69-60	VG-5072B Std Only	VINTAGE; Cut to fit; Carton of 100; 0.3440" ID, 2.8750" O.A.L
	6	Guide, Bulk	69-60	VG-5075TB Std Only	VINTAGE; Loc. Int.; Threaded; Carton of 100; 0.3440" ID, 2.8750" O.A.L
	12	VALVE SEAL Valve Stem Seal	69-60	MV-1233C Std Only	O-Ring; (RBB) Rubber
	12	Valve Stem Seal	69-60	ST-2001 Std Only	Positive type; Installation requires valve guide machining; (RBBTF) Rubber/PTFE
	12	Valve Stem Seal Bulk	69-60	MV-1233 Std Only	O-Ring; Carton of 100; (RBB) Rubber
12	Valve Stem Seal Bulk	69-60	ST-2001BC Std Only	Positive type; Installation requires valve guide machining; Carton of 100; (RBBTF) Rubber/PTFE	
6	VALVE SEAT Seat	69-60	245-1687-2 Std Only	DESCRIPTION Loc. Exh.; 1.6925" OD, 1.4375" ID, 0.2160" Depth	
6	Seat	69-60	245-1687-2N Std Only	Loc. Exh.; Premium Material; 1.6925" OD, 1.4375" ID, 0.2160" Depth	
6	Seat	69-60	245-2062-1 Std Only	Loc. Int.; 2.0680" OD, 1.8125" ID, 0.2480" Depth	
24	VALVE, MISC Keeper	69-60	VK-115A Std Only	DESCRIPTION 1 groove; Square cut key groove; Carton pack 24	
24	Keeper	69-60	VK-115 Std Only	1 groove; Square cut key groove; Carton pack 32	
24	Keeper	69-60	VK-115R Std Only	1 groove; Square cut key groove; Hardened	
24	Keeper, Bulk	69-60	VK-115B Std Only	1 groove; Square cut key groove; Carton of 1000	
BLOCK	6	PISTON Pin Bushing	69-60	2404Y20	DESCRIPTION VINTAGE
	1	RINGS Premium Set	69-60	5659KX Std-30-40-60	DESCRIPTION VINTAGE; 3-3/32, 1-3/16; Premium Chrome or Moly
	6	ENGINE BEARINGS Rod Pair	69-60	2400P Std-10-20-30	DESCRIPTION VINTAGE; Undersize brgs. can be used, but the surface hardness of the crankshaft should be restored after grinding through a suitable heat treatment process
	1	Cam Set	69-60	1198M Std Only	VINTAGE
	1	OIL PUMP Oil Pump	69-60	224-41154	DESCRIPTION VINTAGE; 3/8" dia. mounting holes; Governor spinner not incl., Re-use original if required
	1	FREEZE PLUGS Brass Block Plug Kit	69-60	381-8019	DESCRIPTION VINTAGE
1	Brass Deep Cup Freeze Plug	69-60	381-9030	1.750" Diameter	
1	Steel Deep Cup Freeze Plug	69-60	381-3039	0.938" Diameter	
1	Steel Shallow Cup Freeze Plug	69-60	381-2058	1.969" Diameter	

305 5.0L (4999cc) OHV V6 (12 Valve) (GMC), 4.25" Bore (GMC Eng.), 2 Bbl. "Eng. Code 305C" 1969-1966 **42**

	QTY	CAMSHAFT/LIFTER	YEARS	PART NO.	DESCRIPTION
VALVE TRAIN	12	Lifter	69-66	AT-874 Std Only	VINTAGE; Mech.
	12	PUSH ROD Push Rod	69-66	RP-3099 Std Only	VINTAGE; 7.9890" O.A.L.
	6	VALVE Exhaust	69-66	V-1558 Std Only	VINTAGE; w/o seal groove; Use w/o Rotocaps; 1.5669" Head Dia., 0.3406" Stem Dia., 5.9094" O.A.L.
	6	VALVE GUIDE Guide	69-66	VG-5072 Std Only	VINTAGE; Cut to fit; 0.3440" ID, 2.8750" O.A.L
	6	Guide	69-66	VG-5037 Std Only	VINTAGE; Loc. Int.; 0.3420" ID, 2.7500" O.A.L
	6	Guide	69-66	VG-5075T Std Only	VINTAGE; Loc. Int.; Threaded; 0.3440" ID, 2.8750" O.A.L
6	Guide, Bulk	69-66	VG-5072B Std Only	VINTAGE; Cut to fit; Carton of 100; 0.3440" ID, 2.8750" O.A.L	
6	Guide, Bulk	69-66	VG-5075TB Std Only	VINTAGE; Loc. Int.; Threaded; Carton of 100; 0.3440" ID, 2.8750" O.A.L	
12	VALVE SEAL Valve Stem Seal	69-66	MV-1233C Std Only	DESCRIPTION O-Ring; (RBB) Rubber	
12	Valve Stem Seal	69-66	ST-2001 Std Only	Positive type; Installation requires valve guide machining; (RBBTF) Rubber/PTFE	

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GMC Truck (Incl. SUV's)

42 305 5.0L (4999cc) OHV V6 (12 Valve) (GMC), 4.25" Bore (GMC Eng.), 2 Bbl. "Eng. Code 305C" 1969-1966 (cont.)

QTY	VALVE SEAL (cont.)	YEARS	PART NO.	DESCRIPTION
12	Valve Stem Seal Bulk	69-66	MV-1233 Std Only	O-Ring; Carton of 100; (RBB) Rubber
12	Valve Stem Seal Bulk	69-66	ST-2001BC Std Only	Positive type; Installation requires valve guide machining; Carton of 100; (RBBTF) Rubber/PTFE
QTY	VALVE SEAT	YEARS	PART NO.	DESCRIPTION
6	Seat	69-66	245-1687-2 Std Only	Loc. Exh.; 1.6925" OD, 1.4375" ID, 0.2160" Depth
6	Seat	69-66	245-1687-2N Std Only	Loc. Exh.; Premium Material; 1.6925" OD, 1.4375" ID, 0.2160" Depth
6	Seat	69-66	245-2062-1 Std Only	Loc. Int.; 2.0680" OD, 1.8125" ID, 0.2480" Depth
QTY	VALVE, MISC	YEARS	PART NO.	DESCRIPTION
24	Keeper	69-66	VK-115A Std Only	1 groove; Square cut key groove; Carton pack 24
24	Keeper	69-66	VK-115 Std Only	1 groove; Square cut key groove; Carton pack 32
24	Keeper	69-66	VK-115R Std Only	1 groove; Square cut key groove; Hardened
24	Keeper, Bulk	69-66	VK-115B Std Only	1 groove; Square cut key groove; Carton of 1000
QTY	PISTON	YEARS	PART NO.	DESCRIPTION
6	Pin Bushing	69-66	2404Y20	VINTAGE
QTY	RINGS	YEARS	PART NO.	DESCRIPTION
1	Premium Set	69-66	5659KX Std-30-40-60	VINTAGE; 3-3/32, 1-3/16; Premium Chrome or Moly
QTY	ENGINE BEARINGS	YEARS	PART NO.	DESCRIPTION
6	Rod Pair	69-66	2400P Std-10-20-30	VINTAGE; Undersize brgs. can be used, but the surface hardness of the crankshaft should be restored after grinding through a suitable heat treatment process
1	Cam Set	69-66	1198M Std Only	VINTAGE
QTY	OIL PUMP	YEARS	PART NO.	DESCRIPTION
1	Oil Pump	69-66	224-41154	VINTAGE; 3/8" dia. mounting holes; Governor spinner not incl., Re-use original if required
QTY	FREEZE PLUGS	YEARS	PART NO.	DESCRIPTION
1	Brass Block Plug Kit	69-66	381-8019	VINTAGE
1	Brass Deep Cup Freeze Plug	69-66	381-9030	1.750" Diameter
1	Steel Deep Cup Freeze Plug	69-66	381-3039	0.938" Diameter
1	Steel Shallow Cup Freeze Plug	69-66	381-2058	1.969" Diameter

43 305 5.0L (4999cc) OHV V6 (12 Valve) (GMC), 4.25" Bore (GMC Eng.), 2 Bbl. "Eng. Code 305E" 1969-1966

QTY	CAMSHAFT/LIFTER	YEARS	PART NO.	DESCRIPTION
12	Lifter	69-66	AT-874 Std Only	VINTAGE; Mech.
QTY	PUSH ROD	YEARS	PART NO.	DESCRIPTION
12	Push Rod	69-66	RP-3099 Std Only	VINTAGE; 7.9890" O.A.L.
QTY	VALVE	YEARS	PART NO.	DESCRIPTION
6	Exhaust	69-66	V-1558 Std Only	VINTAGE; w/o seal groove; Use w/o Rotocaps; 1.5669" Head Dia., 0.3406" Stem Dia., 5.9094" O.A.L.
QTY	VALVE GUIDE	YEARS	PART NO.	DESCRIPTION
6	Guide	69-66	VG-5072 Std Only	VINTAGE; Cut to fit; 0.3440" ID, 2.8750" O.A.L
6	Guide	69-66	VG-5037 Std Only	VINTAGE; Loc. Int.; 0.3420" ID, 2.7500" O.A.L
6	Guide	69-66	VG-5075T Std Only	VINTAGE; Loc. Int.; Threaded; 0.3440" ID, 2.8750" O.A.L
6	Guide, Bulk	69-66	VG-5072B Std Only	VINTAGE; Cut to fit; Carton of 100; 0.3440" ID, 2.8750" O.A.L
6	Guide, Bulk	69-66	VG-5075TB Std Only	VINTAGE; Loc. Int.; Threaded; Carton of 100; 0.3440" ID, 2.8750" O.A.L
QTY	VALVE SEAL	YEARS	PART NO.	DESCRIPTION
12	Valve Stem Seal	69-66	MV-1233C Std Only	O-Ring; (RBB) Rubber
12	Valve Stem Seal	69-66	ST-2001 Std Only	Positive type; Installation requires valve guide machining; (RBBTF) Rubber/PTFE
12	Valve Stem Seal Bulk	69-66	MV-1233 Std Only	O-Ring; Carton of 100; (RBB) Rubber
12	Valve Stem Seal Bulk	69-66	ST-2001BC Std Only	Positive type; Installation requires valve guide machining; Carton of 100; (RBBTF) Rubber/PTFE
QTY	VALVE SEAT	YEARS	PART NO.	DESCRIPTION
6	Seat	69-66	245-1687-2 Std Only	Loc. Exh.; 1.6925" OD, 1.4375" ID, 0.2160" Depth
6	Seat	69-66	245-1687-2N Std Only	Loc. Exh.; Premium Material; 1.6925" OD, 1.4375" ID, 0.2160" Depth
6	Seat	69-66	245-2062-1 Std Only	Loc. Int.; 2.0680" OD, 1.8125" ID, 0.2480" Depth
QTY	VALVE, MISC	YEARS	PART NO.	DESCRIPTION
24	Keeper	69-66	VK-115A Std Only	1 groove; Square cut key groove; Carton pack 24
24	Keeper	69-66	VK-115 Std Only	1 groove; Square cut key groove; Carton pack 32
24	Keeper	69-66	VK-115R Std Only	1 groove; Square cut key groove; Hardened
24	Keeper, Bulk	69-66	VK-115B Std Only	1 groove; Square cut key groove; Carton of 1000
QTY	PISTON	YEARS	PART NO.	DESCRIPTION
6	Pin Bushing	69-66	2404Y20	VINTAGE

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GMC Truck (Incl. SUV's)

305 5.0L (4999cc) OHV V6 (12 Valve) (GMC), 4.25" Bore (GMC Eng.), 2 Bbl. "Eng. Code 305E" 1969-1966 **43**

(cont.)

BLOCK	QTY	RINGS	YEARS	PART NO.	DESCRIPTION	BLOCK
	1	Premium Set	69-66	5659KX Std-30-40-60	VINTAGE; 3-3/32, 1-3/16; Premium Chrome or Moly	
	6	ENGINE BEARINGS Rod Pair	69-66	2400P Std-10-20-30	VINTAGE; Undersize brgs. can be used, but the surface hardness of the crankshaft should be restored after grinding through a suitable heat treatment process	
	1	Cam Set	69-66	1198M Std Only	VINTAGE	
	1	OIL PUMP Oil Pump	69-66	224-41154	VINTAGE; 3/8" dia. mounting holes; Governor spinner not incl., Re-use original if required	
	1	FREEZE PLUGS Brass Block Plug Kit	69-66	381-8019	VINTAGE	
	1	Brass Deep Cup Freeze Plug	69-66	381-9030	1.750" Diameter	
	1	Steel Deep Cup Freeze Plug	69-66	381-3039	0.938" Diameter	
	1	Steel Shallow Cup Freeze Plug	69-66	381-2058	1.969" Diameter	

305 5.0L (4999cc) OHV V8 (16 Valve) (Chevrolet), 3.736" Bore (GMC Eng.), 2 Bbl. "VIN G" 1980 **44**

VALVE TRAIN	QTY	TIMING	YEARS	PART NO.	DESCRIPTION	VALVE TRAIN
	1	3 Piece Set	80	KT3-499S	Powdered Metal Crank Sprocket; w/.405" tooth width sprocket; (1) 222-499; (1) 223-390; (1) 223-391	
	1	Timing Set w/Gaskets	80	CTS-1000	w/.405" tooth width sprocket	
	1	Timing Chain	80	222-499	Use w/.405" tooth width sprocket; 46 Links	
	1	Crank Sprocket	80	223-391	Powdered metal; .405" tooth width sprocket; 18 Teeth	
	1	Cam Sprocket	80	223-390	.405" tooth width sprocket; 36 Teeth	
	1	Cam Sprocket	80	223-390N	Nylon; .405" tooth width sprocket; 36 Teeth	
	1	CAMSHAFT/LIFTER Camshaft	80	CS-673	VINTAGE; Hydraulic, (050) Duration at .050 Lobe Lift, 202 Exh., 189 Int., 109 Degrees Lobe Separation	
	1	Performance Cam	80	CS-1103R	Emissions Legal Cam; CARB E.O. No. D-292-1; Pro-1500 Perf. Cam; 0.42" Exh. Valve Lift, 0.398" Int. Valve Lift, Hydraulic, (050) Duration at .050 Lobe Lift, 204 Exh., 194 Int., 112 Degrees Lobe Separation	
	1	Performance Cam	80	CS-1014R	Emissions Legal Cam; CARB E.O. No. D-292-1; Pro-2000 Perf. Cam; 0.443" Exh. Valve Lift, 0.42" Int. Valve Lift, Hydraulic, (050) Duration at .050 Lobe Lift, 214 Exh., 204 Int., 112 Degrees Lobe Separation	
	1	Performance Cam	80	CS-1106R	Emissions Legal Cam; CARB E.O. No. D-292-1; Pro-3000 Perf. Cam; 0.465" Exh. Valve Lift, 0.443" Int. Valve Lift, Hydraulic, (050) Duration at .050 Lobe Lift, 224 Exh., 214 Int., 112 Degrees Lobe Separation	
	1	Prelube		55-403 Std Only	1.5 oz. packet	
	1	Prelube		55-400 Std Only	4 oz. bottle; 1.5 oz. packet No. 55-403 also avail.	
	16	Lifter	80	HT-817 Std Only	Hyd.	
	16	Lifter	80	HT-817R Std Only	Speed-Pro Hi-Revolution Hyd.	
	16	Lifter, Bulk	80	HT-817B Std Only	Hyd.; Carton of 128	
	16	Lifter, Bulk	80	HT-817RB Std Only	Speed-Pro Hi-Revolution Hyd.; Carton of 128	
	1	CAM KIT Cam/Lifter Kit	80	KC-1103R	Emissions Legal Cam; CARB E.O. No. D-292-1; Hyd.; Pro-1500 Perf. Cam; Duration at .050", 194 Int., 204 Exh.; Valve lift .398" Int., .420" Exh.; Lobe Separation 112 Degrees; (1) 55-403B; (1) CS-1103R; (16) HT-817	
	1	Cam/Lifter Kit	80	KC-1014R	Emissions Legal Cam; CARB E.O. No. D-292-1; Hyd.; Pro-2000 Perf. Cam; Duration at .050", 204 Int., 214 Exh.; Valve lift .420" Int., .443" Exh.; Lobe Separation 112 Degrees; (1) 55-403B; (1) CS-1014R; (16) HT-817	
	1	Cam/Lifter Kit	80	KC-1106R	Emissions Legal Cam; CARB E.O. No. D-292-1; Hyd.; Pro-3000 Perf. Cam; Duration at .050", 214 Int., 224 Exh.; Valve lift .443" Int., .465" Exh.; Lobe Separation 112 Degrees; (1) 55-403B; (1) CS-1106R; (16) HT-817	
	1	Cam/Lifter/Timing Kit	80	KCT-1014R	Emissions Legal Cam; CARB E.O. No. D-292-1; Hyd.; Pro-2000 Perf. Cam; Duration at .050", 204 Int., 214 Exh.; Valve lift .420" Int., .443" Exh.; Lobe Separation 112 Degrees; (1) 55-403B; (1) CS-1014R; (1) CTS-1100NR; (16) HT-817	
	16	PUSH ROD Push Rod	80	RP-3093 Std Only	7.7940" O.A.L.	
	16	Push Rod	80	RP-3212R Std-100-150-200	Chrome-Moly; 7.7900" O.A.L.	
	16	Push Rod, Bulk	80	BRP-3093 Std Only	Carton of 100; 7.7940" O.A.L.	
	16	Push Rod, Bulk	80	BRP-3212R Std-100	Chrome-Moly; Carton of 100; 7.7900" O.A.L.	
	16	ROCKER PARTS Arm Assy.	80	R-826 Std Only	Incl. arm, ball & nut	

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