

Washer

## Chevy Small Block Outward Mount Serpentine Conversion Kits Kits# 20425, 20426, 20427, 20428 Revised 7-24-07

Technical Support 888-729-9070

(20140)3/8 - 16 x 1 1/4" Tensioner If head is not tapped in this location use 7/16 x 4 3/8" Adjustment 5" Adjustment Rod 508 Sanden A/C SHCS and AC3-.200 Relocator Arm 2 1/4" SHCS with .990 spacer between rod end Rod with Rod ends with Rod ends and with Serpentine spacer between rod and Lock Nuts and bracket. If head is tapped in this location Lock Nuts Pulley end and relocator use 3/8 - 16 x 3" SHCS .990" spacer in counter 5/16 - 18 x 7/8" bore between rod end and bracket See Detail A SHCS See Detail B 3/8 - 16 x 2 3/4" 1/4 - 20 x 3/4" 0 GM SHCS 1.330" spacer **Button Head 3** 0 Alternator Places in counter bore  $^{\prime}$ between rod end and A/C Cover bracket 0 0 3/8 - 16 x 2" SHCS 3 1/2" SHCS 3/8 - 16 x 5" 000 SHCS and 3/8 locknut (P) 3/8 - 16 x 2 0 .950" 1/4" SHCS 3/8 16 Alternator Bushing Lock Nut Bracket 0 If head is tapped in this location use Adjustment 3/8 - 16 x 1" SHCS and washer bolts under 1984-91 Corvette bracket Water Pump A/C Unit Lock Nut See Side View Detail B  $\bigcirc$ Fine  $\bigcirc$ Thread (20181) Idler Keyway or Pressfit Bracket Power Steering Pulley 3/8 - 16 x 1 3/8 - 16 x 3 1/2 Adjustment 3/4" SHCS AC3-.200 Remote Power Steering SHCS .520 Spacer Rod Spacer 20113 Optional Tube between 20116 Optional **DETAIL A** power steering water pump and power steering Pulley Kit bracket for early bracket bracket for small Saginaw pump Idler Pulley with Cap remote reservoir 3/8 - 16 x 3 1/2 SHCS 1.400 3/8" I.D. X 8/32 - 3/8" SHCS pump 1987 Idler Bracket Spacer Tube between water 3/4" O.D. Sunbird. Mounts cover to idler pump and bracket SHCS= Socket head cap screw Washer Pressfit pulley for remote reservoir power steering pump 3/8 - 16 x 2" Hex Screw MARCH PERFORMANCE, INC. Locknut DETAIL 3/8" I.D. X 1.100" Idler Belt Size with Power Steering 16160 PERFORMANCE WAY • NAPLES, FLORIDA 34110 3/4" O.D. Spacer Bushing Belt Size with out Power Steering Saginaw Pump use: Dayco 5061065

Remote Pump use: Davco 5061025

Dayco 5060945