

COMPONENTS: PROCESS STEPS

	GRIND/WELD	SAND BLAST	BLACK PRIMER	FILLER	HI SOLIDS PRIMER 1	80 GRIT	HI SOLIDS PRIMER 2	180 GRIT	HI SOLIDS PRIMER 3	400 GRIT	600 GRIT	SEALER	3 BASE COAT	1000 GRIT	1 BASE COAT	CLEAR COAT	SINGLE STAGE	SAND	BUFF	FINAL ASSY	COMMENTS:
FRONT:																					
CAB	X	X	X	X	X	X	X	X	X												
STEERING COLUMN "HOLE"	X									X											
LID - GLOVE BOX	X	X	X	X	X	X	X	X	X												
BRACKETS - VISOR		X	X								X	X									
MOULDING - GARNISH, DASH	X	X	X																		Wrap with vinyl.
POCKETS - ARM REST		X	X						X	X	X	X									
SUPPORT - CORE																					
HOOD - OUTSIDE	X	X	X	X	X	X	X	X	X	X	X	X									
HOOD - INSIDE	X	X	X	X			X	X		X	X	X					X				
BRACE - HOOD, FRONT	X	X	X	X	X	X	X	X	X	X	X	X									
BRACE - HOOD, "X"	X	X	X	X	X	X	X	X	X	X											
HINGES, HOOD																					
SPRINGS - HINGES, HOOD		X	X																		
DOOR - DRIVER	X	X	X	X	X	X	X	X	X												
DOOR - PASS	X	X	X	X	X	X	X	X	X												
HINGES - DOOR	X	X	X																		
MOULDINGS - GARNISH, DOOR	X	X	X																		Wrap with vinyl.
FENDER - DRIVER, OUTSIDE																					
FENDER - DRIVER, INSIDE	X	X	X	X	X	X	X	X	X	X	X	X					X				
FENDER - PASS, OUTSIDE	X	X	X	X	X	X	X	X	X	X	X	X									
FENDER - PASS, INSIDE	X	X	X	X	X	X	X	X	X	X	X	X					X				
FENDER - INNER, DRIVER, WHEEL SIDE	X	X	X	X	X	X	X	X	X	X	X	X					X				
FENDER - INNER, DRIVER, ENGINE SIDE																					
FENDER - INNER, PASS, WHEEL SIDE	X	X	X	X	X	X	X	X	X	X	X	X					X				
FENDER - INNER, PASS, ENGINE SIDE	X	X	X	X	X	X	X	X	X	X	X	X									
BRACKETS - FENDER, INNER (2)		X																			
BRACE RODS - FENDER, ALL																					Need to make.
FENDER EXT. - BOTH										X	X										
GRILLE BAR - UPPER, OUTSIDE																					
GRILLE BAR - UPPER, INSIDE	X	X	X	X	X	X	X	X	X	X	X	X					X				
GRILLE BAR - LOWER, OUTSIDE	X	X	X	X	X	X	X	X	X	X	X	X									
GRILLE BAR - LOWER, INSIDE	X	X	X	X	X	X	X	X	X	X	X	X					X				
PANEL - LATCH, HOOD, OUTSIDE																					
PANEL - LATCH, HOOD, INSIDE										X	X	X					X				
BUMPER - FRONT, OUTSIDE	X	X	X	X	X	X	X	X	X	X	X	X									
BUMPER - FRONT, INSIDE	X	X	X	X						X	X	X					X				
BRACKETS - BUMPER, INNER (2)	X	X	X	X				X	X	X	X	X									
BRACKETS - BUMPER, OUTER (2)	X	X	X	X				X	X	X	X	X									
BEZEL - HEADLIGHT (2)																					
STEERING WHEEL & HUB		X			X				X	X	X	X									
MIRRORS - OUTSIDE (2)																					
SPACER - MIRROR, PASS																					7/24/18: Need to make.
FRAME ENDS - 4										X	X										
BED:																					
SIDE - DRIVER	X	X	X																		
SIDE - PASS	X	X	X																		
FRONT	X	X	X																		
TAILGATE																					
FENDER - DRIVER, OUTSIDE																					
FENDER - DRIVER, INSIDE	X	X	X																		
FENDER - PASS, OUTSIDE	X	X	X																		
FENDER - PASS, INSIDE	X	X	X																		
BRACE RODS - FENDER, ALL	X	X	X	X	X	X															
STEP - DRIVER, OUTSIDE																					
STEP - DRIVER, INSIDE																					
STEP - PASS, OUTSIDE																					
STEP - PASS, INSIDE																					
BRACKETS - STEP, BOTH	X	X	X																		
WHEEL WELL - IN BED, BED SIDE																					
WHEEL WELL - IN BED, WHEEL SIDE	X	X	X	X	X	X	X	X	X												
BRACES - CROSS, ALL			X																		
TAILPAN - OUTSIDE																					
TAILPAN - INSIDE	X	X	X																		
LICENSE PLATES																					
LICENSE PLATE BRACKET - FRONT																					

 = NEEDS SEALER.
 = SINGLE STAGE
 = BASE/CLEAR