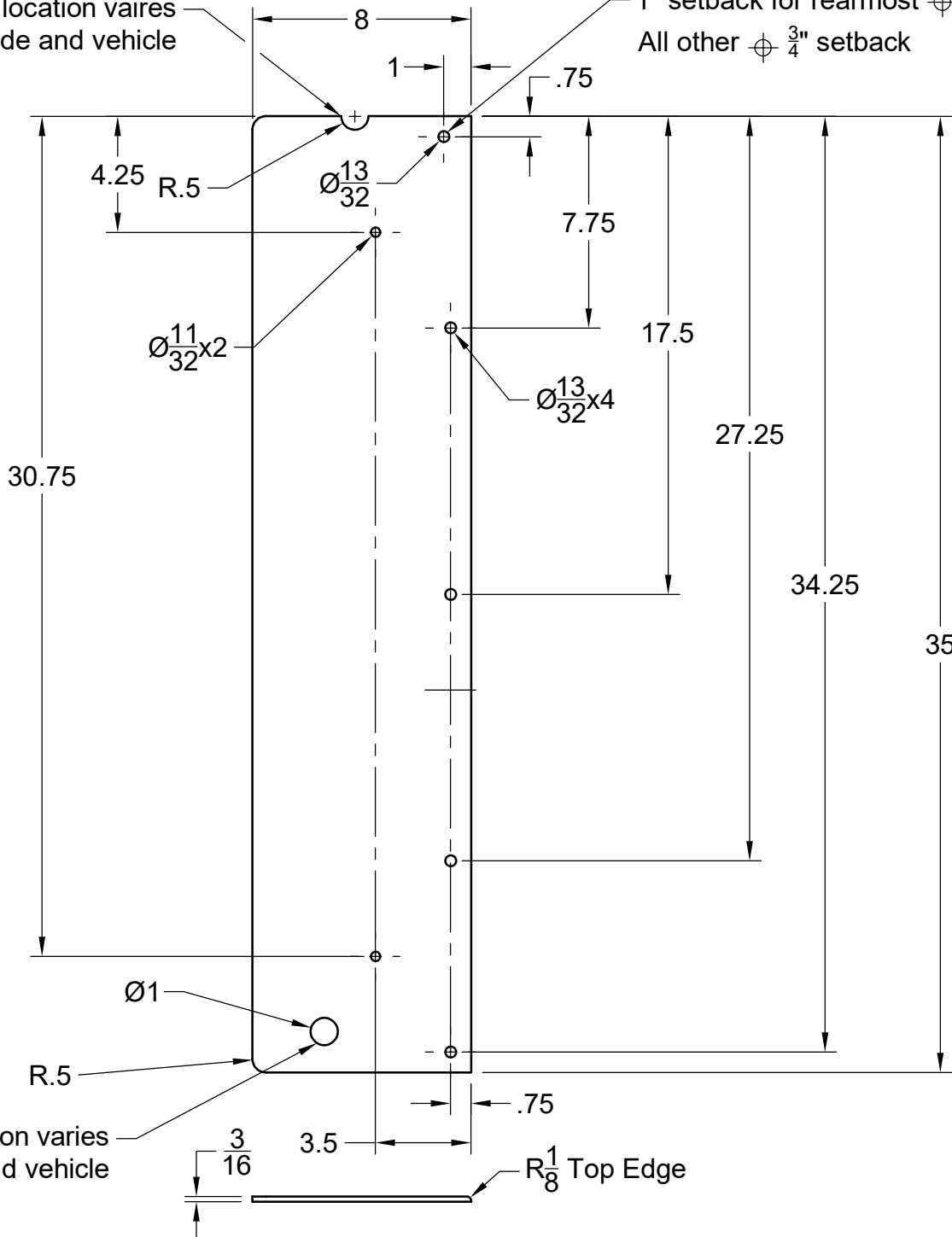


Specific location varies by side and vehicle

1" setback for rearmost \oplus
All other \oplus $\frac{3}{4}$ " setback



Front of vehicle

Specific location varies by side and vehicle

- Drilling Operations (done on finished weldment)
- 1) Drill outer pilot holes according to print
 - 2) Bolt powerstep brackets to baseplate front rail and mark inner pilot holes (x2) in the center of the casting's slot
 - 3) Position base plate weldment on truck
 - 4) Chase/drill pilot holes through base plate into torsion boxes
 - 5) Remove base plate from truck
 - 6) Clamp top plate and baseplate together with outer edges flush
 - 7) Chase/drill pilot holes through base plate into top plate
 - 8) Drill all holes to final Ø per prints (use base plate Ø 's for torsion boxes)

PROJECT

Amp Powersteps

TITLE

BasePlate

APPROVED

SIZE

CODE

DWG NO

REV

CHECKED

A

DRAWN

Jonathan Harris 7/10/2022

SCALE 1:6

WEIGHT

SHEET 1/1