

Dummy Filler Neck Installation Instructions

- 1) Install the grommet in the cab opening with the bulge in the grommet lined up with the notch in the cab.
- 2) Slide the narrow end of the filler neck into the grommet. Twist the filler neck clockwise and counterclockwise a little bit a few times to get the grommet to seat nicely against the lip on the filler neck (it tends to fold inward)



- 3) Slide the seat forward all the way on its tracks
- 4) Apply removable-strength Loctite (blue, 242) on the threads of the smaller screws
- 5) Insert one of the smaller screws into one of the inner holes in the clamp plate. Insert a Phillips screwdriver into the screw. Hold the clamping plate with one hand and the screwdriver with the other hand. While looking into the filler neck from the outside of the truck, align the screw with one of the threaded holes in the filler neck. Thread the screw in, but do not tighten it. Be careful not to cross-thread the screw, as the material is thin on the filler neck.
- 6) Install the other three smaller screws and then snug them all down. They don't need to be super tight
- 7) Install the gas cap. If the filler neck spins when installing the cap, then install the four larger screws into the outer holes in the clamp plate (use removable-strength Loctite) and snug them down against the grommet just enough to prevent the filler neck from rotating when installing or removing the gas cap. The grommet may pucker inward if the larger screws are overtightened.

