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| 1. Locknut | 17. Valve Body | 33. Balls |
| 2. Retaining Ring | 18. Stub Shaft | 34. Rack-Piston |
| 3. Dust Seal | 19. "O" Ring | 35. Teflon Oil Seal |
| 4. Oil Seal | 20. Wormshaft | 36. "O" Ring |
| 5. Bearing | 21. Thrust Washer | 37. Plug |
| 6. Adjuster Plug | 22. Thrust Bearing | 38. "O" Ring |
| 7. "O" Ring | 23. Thrust Washer | 39. Housing End Cover |
| 8. Thrust Washer (Large) | 24. Housing | 40. Retainer Ring |
| 9. Thrust Bearing | 25. Locknut | 41. Needle Bearing |
| 10. Thrust Washer (Small) | 26. Attaching Bolts and Washers | 42. Oil Seal |
| 11. Spacer | 27. Side Cover | 43. Back Up Washer |
| 12. Retainer | 28. "O" Ring | 44. Oil Seal |
| 13. "O" Ring | 29. Pitman Shaft | 45. Back Up Washer |
| 14. Spool Valve | 30. Screws and Lock Washers | 46. Retaining Pump |
| 15. Teflon Oil Rings | 31. Clamp | |
| 16. "O" Rings | 32. Ball Return Guide | |

Fig. 18—Power Steering Gear—Exploded (Typical)