## Disc Brakes and Wheel Bearings 1971 GMC 1500 4x4

I claim no responsibility for the accuracy of this procedure, please be safe and use common sense.

A thank you to Special-K for all of the technical guidance when I did the job.

## Prep:

Pick up the new rotors, pads, inner and outer wheel bearings Get new seals for both sides Disc brake quiet Brake cleaner WD-40 or otherwise

## Procedure:

- 1. Put truck on sturdy jack stands and remove front wheels
- 2. Remove the Allen-head bolts from the cap of the 4x4 hub



3. Remove the cap, it will come out with the springs

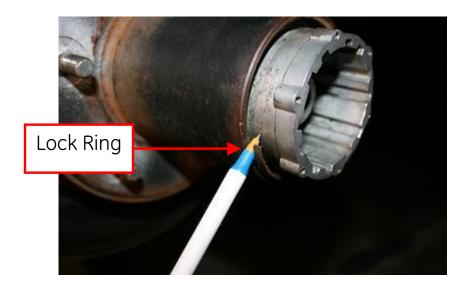


4. Remove the snap ring with a pick and a screwdriver



5. Remove the brake caliper at this point, there are two bolts that hold it on, don't let the caliper fall or you may damage the brake hose. Tie it off or place it on the spindle.

6. Remove the lockout to rotor hub ring retainer (it simply holds the lockout hub inside the rotor). The lockout assembly comes out with the splined gear retained within.



7. Large spring comes out from behind the lockout assembly

